

Client: York Building Products Company
Address: Sam Cooke
950 Smile Way
York, PA 17404

Project Name: York Building Products

Date Received: April 28, 2021

Date of Compression Testing: June 28, 2021

Date of Absorption Testing: June 22, 2021

Unit Specification: ASTM C1372
Unit Designation and Description: Segmental Retaining Wall Unit
Compac III Straight Face

Testing Technician: T Rex

Laboratory Number: 10- 191089

Summary of Test Results

Physical Property	Specification Values	Average Test Results	Physical Property	Specification Values	Average Test Results
Net Compressive Strength (min.)	3000	9510 <i>psi</i>	Min. Faceshell Thickness (FST)		2.02 <i>in.</i>
Gross Compressive Strength		9180 <i>psi</i>	Min. Web Thickness (WT)		1.85 <i>in.</i>
Density		144.5 <i>pcf</i>	Equivalent Web Thickness		11.22 <i>in.</i>
Absorption (max.)	13	6.8 <i>pcf</i>	Equivalent Thickness		<i>in.</i>
Percent Solid		%	Normalized Web Area	0	33.3 <i>in.²/ft.²</i>
Net Cross-Sectional Area	[coupon data]	12.42 <i>in.²</i>	Max. Var. From Spec. Dimensions		<i>in.</i>
Gross Cross-Sectional Area	[coupon data]	11.99 <i>in.²</i>	Moisture Content		%

Individual Unit Test Results

Tests conducted on reduced size units.

Compression Units

Specimen No.	Received Wt, W_R <i>lb.</i>	Cross-Sectional Area		Max. Load <i>lb</i>	Compressive Strength	
		Gross <i>in.²</i>	Net* <i>in.²</i>		Gross <i>psi</i>	Net <i>psi</i>
		4	81.97		12.42	12.04
5	82.58	12.53	11.93	117453	9370	9840
6	81.94	12.33	12.00	112318	9110	9350
Average	82.16	12.42	11.99	114090	9180	9510

* Net area determined from absorption specimens unless solid units are used.

Absorption Units

Specimen No.	Average Width <i>in.</i>	Average Height <i>in.</i>	Average Length <i>in.</i>	Average Min. FST <i>in.</i>	Average Min. WT <i>in.</i>	Normalized Web Area <i>in.²/ft.²</i>
1	2.06	3.05	5.97	2.02	1.85	33.3
2	2.09	3.05	5.89	2.03	1.84	33.1
3	2.08	3.03	5.91	2.02	1.85	33.4
Average	2.08	3.04	5.92	2.02	1.85	33.3

Average Original Dimensions (in.)	
Length	15.98
Width	12.11
Height	15.98

Specimen No.	Received Wt, W_R ** <i>lb</i>	Immersed Wt, W_I <i>lb</i>	Saturated Wt, W_S <i>lb</i>	Oven-Dry Wt, W_D <i>lb</i>	Absorption		Density <i>pcf</i>	Net Volume <i>ft.³</i>	Net Area <i>in.²</i>	Percent Solid <i>%</i>	Moisture Content** <i>% of total absorption</i>
	<i>lb</i>	<i>lb</i>	<i>lb</i>	<i>lb</i>	<i>pcf</i>	<i>%</i>	<i>pcf</i>	<i>ft.³</i>	<i>in.²</i>	<i>%</i>	
1	80.78	1.87	3.18	3.04	6.7	4.6	144.8	0.0210	12.00		
2	82.71	1.89	3.23	3.08	7.0	4.9	143.4	0.0215	12.00		
3	80.14	1.88	3.19	3.05	6.7	4.6	145.3	0.0210	12.06		
Average	81.21	1.88	3.20	3.06	6.8	4.7	144.5	0.0211	12.02		

**Received weight determined at the time of unit delivery to the job site or from units sampled at that time and delivered to the laboratory in sealed containers for moisture content determination.

Remarks: The units were tested according to ASTM C140. This set meets the absorption and compressive strength requirements of ASTM C1372

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Chas M. Snyder, PE
Laboratory Manager